

# Shrink Fit **MARK II** with patented Universal Tool Holder P/N 99380

## Shrink Fit process

Shrink Fit technology has been around for many years and increasingly growing in demand. The process is simple, it works by utilizing a tool holder that has an inside diameter that is smaller than the cutting tool shank itself. By rapidly applying heat to the tool holder, the inside diameter of the tool holder expands allowing the tool to be installed or replaced with ease.

## Mechanical Specifications:

<b>Temp Range:</b>	0-50 deg C operating -30 to 65 deg C storage
<b>Tool Sizes:</b>	1/4" to 1 1/4" dia
<b>Tool holder types:</b>	BT40, BT50, CAT50V CAT40V, HSKH63, etc.
<b>Dimensions:</b>	12"H x 22"W x 14"D
<b>Finish:</b>	Rugged industrial finish
<b>Weight:</b>	67Lbs

## Users:

HAAS AUTOMATION  
D & D TOOL SUPPLY  
MAZAK  
B & B MANUFACTURING  
PARLEC



**10 KVA**



## Electrical Specifications:

<b>Input Power:</b>	3 PHASE 208VAC, 28A
<b>Output Power:</b>	10 KVA
<b>Mode of Operation:</b>	Pre-set for plug & play

<b>Protections:</b>	Line Voltage spikes Loss of voltage 3 Phase line Filter 3 Phase Circuit Breaker
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<b>Features:</b>	Tool out in less than 10 seconds Easy to use E-stop Fan cooled coil No shop air, No liquid coolant used Repeated use 200+ daily Rugged tool holder slide rail Will operate near Heavy Machinery
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